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1	Degradation of emerging pollutants on bifunctional ZnFeV LDH@graphite
2	felt cathode through prominent catalytic activity in heterogeneous
3	electrocatalytic processes
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ABSTRACT

23 The heterogeneous Electro-Fenton (EF) process is a promising wastewater treatment 24 technology that can generate onsite H₂O₂, and operate in a wide pH range without generating 25 a metal sludge. However, the heterogeneous EF process needs bifunctional cathode electrodes 26 that can have high activity in 2e⁻ oxygen reduction reaction and H₂O₂ decomposition. Herein, 27 ZnFeV layered double hydroxide (LDH), as a heterogeneous catalyst, was coated on the 28 graphite felt (ZnFeV LDH@GF) cathode using the electrophoretic deposition method. ZnFeV 29 LDH@GF cathode was able to generate $59.8 \pm 5.9 \text{ mg } \text{L}^{-1} \text{ H}_2\text{O}_2$ in 90 min under a constant 30 supply of O₂. EF process with ZnFeV LDH@GF cathode exhibited $89.8 \pm 6.8\%$ removal 31 efficiency for pharmaceutical (ciprofloxacin) at neutral pH. Remarkably, the apparent reaction 32 rate constant (kapp) of the ZnFeV LDH@GF-EF was 2.14 times that of the EF process with 33 pristine GF. ZnFeV LDH coating increased the hydroxyl radical ('OH) production of the EF 34 process from 1.74 mM to 3.65 mM. The pathway of 'OH production is thought to be a single electron transfer from redox couples of Fe^{2+}/Fe^{3+} and V^{4+}/V^{5+} to H_2O_2 . After 10 reuse 35 cycles, the ZnFeV LDH@GF cathode retained 90.2% of its efficiency. Eight intermediate 36 37 compounds were identified by GC-MS including cyclic compounds and aliphatic compounds. 38

39 Keywords: Electrophoretic deposition; Ciprofloxacin; Graphite felt; Layered double
40 hydroxide; Water treatment

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43 **1. Introduction**

The emergence of pharmaceuticals in water resources is currently the focus of researchers due 44 45 to their unknown biological and ecotoxicological effects. When pharmaceuticals enter ordinary 46 wastewater treatment facilities, their bioactive components can remain unaffected, or worse, 47 transform into more toxic intermediates (Davey et al., 2022). Advanced oxidation processes 48 (AOPs) have transformed the treatment of water that contains persistent organic pollutants with 49 benefits like a fast reaction rate, strong oxidation ability, and practicality (Xing et al., 2018). Among AOPs, the Fenton reaction relies on the generation of 'OH through the reaction of Fe⁺² 50 51 and hydrogen peroxide (H₂O₂) at highly acidic pH conditions (2-3) (Fenton, 1894). Recently, 52 the electro-Fenton (EF) process has gained popularity owing to the electrochemical generation 53 of H₂O₂ through the two-electron oxygen reduction reaction (ORR) (Eq. 1) (El Kateb et al., 54 2019; Ganiyu et al., 2018b). In situ production of H_2O_2 in the EF process eliminates the risk 55 involved with the storage, shipping, and handling of hazardous H_2O_2 (Nada et al., 2021; 56 Orimolade et al., 2020). In the presence of a suitable catalyst such as Fe^{2+} , the-produced H₂O₂ produces a strong radical, 'OH ($E^{\circ} = 2.80 \text{ V/SHE}$) that can attack pollutants unselectively (Eq. 57 2). Another advantage of EF is the regeneration of oxidized Fe^{3+} via cathodic reduction, further 58 59 increasing the process efficiency (Eq. 3) (Ganiyu et al., 2018b). As for the type of catalyst used 60 in the EF process, heterogeneous catalysts overcome some of the disadvantages of traditional 61 homogeneous catalysts, such as overcoming sludge build-up, narrow operating pH, and one-62 time use of the catalyst (Zhu et al., 2019).

$$0_2 + 2H^+ + 2e^- \to H_2 0_2$$
 (1)

$$Fe^{2+} + H_2O_2 + H^+ \to Fe^{3+} + H_2O + OH$$
 (2)

$$\mathrm{Fe}^{3+} + \mathrm{e}^{-} \to \mathrm{Fe}^{2+} \tag{3}$$

Layered double hydroxides (LDHs) are two-dimensional layered nanomaterials and are a
member of the anionic clay family. LDHs are known by the general formula of

 $[M_{1-x}^{2+}M_x^{3+}OH_2]^{x+}[A_{x/n}^{n-}, yH_2O]^{x--}$, where M²⁺ is a divalent cation, M³⁺ is a trivalent cation, x 65 is the molar ratio of $M^{3+}/(M^{3+} + M^{2+})$, and A^{n-} is an anion (Lv et al., 2019; Zhou et al., 2021). 66 The layered structure of LDHs consists of brucite-like positively charged cationic layers and 67 68 interlayer hydrated anions that balance the total charge. The application of LDHs as a 69 heterogeneous catalyst has received much interest owing to their large surface area, abundant catalytic active sites, and thermal and chemical stabilities (Fan et al., 2014). Various LDHs 70 71 have been previously explored for their catalytic activities for the heterogeneous Fenton 72 process. For example, CuFe LDH has shown 91.3% removal efficiency when used as a powder catalvst in the EF process (Ghasemi et al., 2019). Copper-modified MgFe LDH achieved 73 74 complete removal of antibiotic sulfathiazole in 90 min at pH 7.5. Thus, LDHs offer high 75 stability and catalytic effectiveness at circumneutral pH values for the removal of various 76 pollutants (Xue et al., 2023). However, the heterogeneous Fenton process still abides by the 77 rule of the classical Fenton process and thus experiences lowered performance under neutral 78 conditions. Worse still, they require excess H₂O₂ above the stoichiometric amount because of the mass transfer limitations and low reduction rate of $\equiv M^{3+}$ to $\equiv M^{2+}$ (M stands for metal 79 species). Developing co-catalytic systems is a good strategy to boost the Fe^{2+}/Fe^{3+} cycle (Zhu 80 81 et al., 2019). Cocatalyst is a material that has low activity on its own but improves the properties 82 of the active catalyst such as electronic structure, valance state, stability, etc (Xiang et al., 83 2022a). Literature classifies heterogeneous catalysts into two groups: (i) non-metallic 84 cocatalysts such as phosphorous, boron, and carbon materials, and (ii) transition metal 85 cocatalysts including nickel (Ni), tungsten (W), molybdenum (Mo), or vanadium (V), etc. (Liang et al., 2017). For example, rich reductive active sites on the surface of Mo-based (M⁰, 86 M^{4+}) and W-based materials (W^0 , W^{4+}) induce the Fe³⁺ conversion to Fe²⁺ (Yan et al., 2020). 87 Similarly, V as a transition metal has multiple valance states $(V^{3+}V^{4+}, V^{5+})$ making it a suitable 88

cocatalyst for Fe. Recent studies have shown that various vanadium oxides (V_2O_3 , VO_2 , V_2O_5) can activate H_2O_2 for the removal of pollutants (Fang et al., 2018, 2017; Liang et al., 2022).

91 In EF processes, the highly porous structure of graphite felt (GF) serves as a medium for the 92 exposure of more catalytically active sites. Depositing nanomaterials on the surface of GF is a 93 good strategy to increase the specific surface area. In this work, we present a binder-free 94 formation of self-standing ZnFeV LDH@GF electrode through the electrophoretic deposition 95 (EPD) method. The great number of active sites owing to the embedded LDH particles are 96 expected to provide reaction sites for H₂O₂ adsorption and subsequent decomposition. 97 Furthermore, the use of a catalyst-coated cathode, where H_2O_2 is continuously produced, is 98 expected to reduce the mass transfer limitations for 'OH generation. The efficiency of the 99 ZnFeV LDH@GF-EF process was evaluated in the degradation of ciprofloxacin (CIP) as a 100 model pollutant. The effects of process performances such as CIP concentration, reaction pH, 101 applied voltage, and type of gas injection were studied. We also aimed to investigate the reaction mechanism of the ZnFeV LDH@GF-EF process in the degradation of CIP. 102

103 **2. Materials and methods**

104 **2.1. Materials**

- 105 Iron (III) chloride hexahydrate (FeCl₃.6H₂O, ≥99%, CAS-Number: 10025-77-1), zinc chloride
- 106 (ZnCl₂, ≥98%, CAS-Number: 7646-85-7), vanadium (III) chloride (VCl₃, 97%, CAS-Number:
- 107 7718-98-1), hydrogen peroxide (H₂O₂, 30%, CAS-Number: 7722-84-1), nitric acid (HNO₃,
- 108 70%, CAS-Number: 7697-37-2), sodium hydroxide pellets (NaOH, 99%, CAS-Number: 1310-
- 109 73-2), sulfuric acid (H₂SO₄, 95.0-98.0%, CAS-Number: 7664-93-9), Mg(NO₃)₂.6H₂O (%99,
- 110 CAS-Number: 13446-18-9), 1,4-benzoquinone (C₆H₄O₂, 99%, CAS-Number: 106-51-4),
- 111 diethyl ether ((C₂H₅)₂O, %99, CAS-Number: 60-29-7), N, O-bis-(trimethylsilyl)-acetamide
- 112 (≥95%, CAS-Number: 10416-59-8), o-phenylenediamine (OPD, 99.5%, CAS-Number: 95-54-

113 5), KI (Potassium iodide, \geq 99.0%, CAS-Number: 7681-11-0), ammonium molybdate 114 tetrahydrate ((NH₄)₆Mo₇O₂₄·4H₂O, \geq 99.0%, CAS-Number:12054-85-2), potassium hydrogen 115 phthalate (KHP, CAS-Number: 877-24-7), ethanol (EtOH, \geq 99.5%, CAS-Number: 64-17-5), 116 and isopropanol ((CH₃)₂CHOH, \geq 99.5%, CAS-Number: 67-63-0) were purchased from Merck, 117 Germany. Graphite felt electrode was supplied from SGL Sigratherm (Germany). A platinum 118 (Pt) plate electrode was obtained from DiaCCon GmbH (Germany). Ultra-high purity oxygen 119 and nitrogen gasses were obtained from Hatgrup (Turkey).

120 **2.2. Development of ZnFeV LDH@GF cathode**

121 ZnFeV LDH was synthesized using the co-precipitation method (Keyikoğlu et al., 2022).
122 Appropriate amounts of ZnCl₂, FeCl₃.6H₂O, and VCl₃ were dissolved in ultrapure water that
123 was previously purged with N₂ for 30 mins. The molar ratio of Zn/(Fe+V) was adjusted to 3.
124 The precipitator agent, NaOH, was slowly added to the above solution under vigorous stirring
125 to raise the pH to around 8. Following an aging period of 24 h, a centrifuge was used to separate
126 the solid phase. The remaining solid was washed with pure water several times to remove the
127 impurities.

128 The EPD method was adopted to coat the GF electrode with LDH nanoparticles (Figure 1a) 129 (Tada and Onoda, 2002). Before coating, GF was treated with ethanol, acetone, and deionized 130 water for 15 min, respectively, in an ultrasonic bath (Elmasonic P120H, 37 kHz, Germany). 131 The pre-treated GF was then subjected to acid treatment using a hydrothermal method and 132 dried in an oven at 60 °C (Keyikoğlu et al., 2022). A colloidal suspension of LDH was prepared 133 by adding 0.1 g LDH and Mg(NO₃)₂.6H₂O into 40 mL of 2-propanol. The mixture was 134 sonicated in an ultrasonic bath for 30 mins to achieve a homogenous suspension of LDH 135 particles. The resulting solution was put into a glass electrochemical cell that was connected to 136 a DC power supply (Aim-TTi, TSX3510, UK). The GF and stainless steel (SS, 316 AISI SS, 137 Turkey) were placed vertically into the cell with a 1 cm interelectrode distance and connected to the negative and positive poles of the power supply, respectively. For the electrodeposition
of LDH particles, the voltage was set to 40 V for 7 min. The prepared ZnFeV LDH-coated GF
is denoted as ZnFeV LDH@GF. The pristine GF, which is denoted as PGF, was also subjected
to pretreatment and hydrothermal treatment.

142 **2.3. Characterization studies**

143 The crystalline and phase structure of the ZnFeV LDH was investigated using an X-ray 144 diffraction (XRD) instrument (Empyrean diffractometer PANalytical B.V., Holland)) that has 145 Cu K α radiation (λ =0.15406 nm; 40 kV, and 40 mA). The morphological features and the 146 elemental analysis of the material were done using the scanning electron microscope (SEM) 147 instrument Philips XL30 FEG (the Netherlands) coupled with energy-dispersive X-ray 148 spectroscopy (EDS). High-resolution transmission electron microscopy (HR-TEM) images 149 were taken using JEOL JEM-2100 Plus (Japan) operated at 200 kV. Functional groups and the 150 interactions between the intercalated anions and the brucite layers of the ZnFeV LDH were determined using a Fourier-transform infrared (FTIR) instrument (Perkin Elmer Spectrum 100, 151 152 Germany). The specific surface area, pore volume, and pore diameter of the catalyst were analyzed by Brunauer–Emmett–Teller (BET) method using the data collected from the N_2 153 154 adsorption-desorption analyzer (BELSORP Mini II, Japan). The surface composition and 155 surface chemistry of the catalyst were further analyzed by XPS (Kratos Analytical Ltd. Axis 156 Ultra, Manchester, UK) with a monochromatic Al excitation source.

The intermediate products of the CIP were detected using a Gas Chromatography/Mass Spectrometry (GC-MS) instrument (Agilent 6890N, USA) (Keyikoğlu et al., 2022). Heavy metals leaching from the ZnFeV LDH during the electro-Fenton process was determined by Inductively coupled plasma-optical emission spectrometry (ICP-OES) analyses (Perkin-Elmer Optima 7000 DV, USA). The composition of the synthesized material was verified by the 162 digestion of a known amount of solid material in nitric acid and H₂O₂ solution and analysis by 163 ICP-OES. Electrochemical properties of the ZnFeV LDH@GF electrode were characterized 164 using cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) in a three-165 electrode potentiostat (Metrohm Autolab PGSTAT302N, the Netherlands), where the Pt wire, 166 Ag/AgCl, and GF were used as a counter, reference, and working electrodes, respectively. The 167 concentration of H₂O₂ in the EF cell was determined according to the iodide method (Klassen 168 et al., 1994). A spectrophotometric method that is based on the reaction of 'OH and OPD was used to determine 'OH generated in the EF process (Text S1) (Fang et al., 2009; Sun et al., 169 170 2021).

171 2.4. Application of ZnFeV LDH@GF cathode in EF process

EF experiments were conducted in a cylindrical glass cell with a volume of 150 mL. The EF 172 173 process consisted of ZnFeV LDH@GF (6 cm \times 5 cm) and Pt (6 cm \times 5 cm) plate electrodes 174 that were located vertically parallel to each other with a 1.5 cm distance. Electricity was 175 supplied using a DC power supply (Aim-TTi TSX3510, UK). In a typical treatment, 50 mM 176 Na₂SO₄ was added as a supporting electrolyte to 100 mL CIP solution. Pure oxygen was 177 supplied to the bottom of the cathode for electrochemical H₂O₂ production. The concentration 178 of CIP was analyzed using a UV-Vis spectrophotometer (Perkin Elmer, lambda 25) at the 179 wavelength of 278 nm. The solution pH was measured by a pH meter (Mettler Toledo Seven 180 Compact, USA) and was adjusted using 0.1 M H₂SO₄ or NaOH. The removal of CIP by the 181 ZnFeV LDH@GF-EF process was also tested in real wastewater collected from a wastewater 182 treatment plant on the Kocaeli University (Turkey) campus, where a university hospital, university buildings, and residential complexes are located. The characteristic of the real 183 184 wastewater is given in Table S1. The synergy factor of the process was calculated using Eq.4.

Synergy factor =
$$\frac{k_{app}(ZnFeV LDH@GF - EF)}{k_{app}(PGF - EF) + k_{app} (Adsorption)}$$
(4)

where k_{app} is the apparent rate constant. The energy efficiency of CIP removal by the developed process was evaluated by calculating the specific energy consumption (SEC) according to Eqs. 5 and 6 (Turan et al., 2020).

SEC (kWh m⁻³) =
$$\frac{\mathrm{U} \times \mathrm{i} \times \mathrm{t}}{\mathrm{10^3} \times \mathrm{V}}$$
 (5)

SEC (kWh kg⁻¹) =
$$\frac{U \times i \times t}{10^3 \times V \times (C_0 - C_t)}$$
(6)

where i is current (A), U is cell voltage (V), t is operating time (h), V (m^3) is the volume of treated solution, and C₀ and C_t (kg/ m^3) are the CIP concentration at time zero and at a specified time.

191 **3. Results and discussions**

192 **3.1. Characterization studies**

193 According to the SEM images, ZnFeV LDH particles have a lamellar flake morphology 194 (Figures 1b and c) (Yong Yang et al., 2019). The particles are uniformly distributed and have 195 an average thickness of 25 mm. TEM images of the LDH sample show well-defined plate-like 196 material that is specific to LDH materials. The interplanar spacing of the lattice plane (101) 197 was determined as 0.20 nm (Figure 1d and e) (Bao et al., 2022). According to the EDS 198 elemental analysis, ZnFeV LDH contains Zn, Fe, V, Cl, and O atoms without other impurities 199 (Figure S1). The weight percentages of the elements are given in the inset figure, which is very 200 close to the ratios of the prepared precursors. The metallic composition analysis by ICP-OES 201 showed the amount of Zn, Fe, and V metals in the LDH as 79.13%, 11.82%, and 9.05%, 202 respectively.

203 XRD analysis of the sample indicates a high crystalline material with diffraction peaks at 204 11.52° (003), 23.13° (006), 28.46°(110), 30.69°(101), 32.95°(009), 34.97°(012), 37.47°(015), 205 48.9° (018), 58.71°(110), 60.12° (113), which agrees with the Zn type LDH materials 206 (Keyikoğlu et al., 2022) (Figure 1f). The average crystallite size of the ZnFeV LDH was determined as 14 nm using Debye-Scherrer's equation. According to Bragg's equation 207 208 $(\lambda = 2 \cdot d \cdot \sin \theta)$, where ' λ ' is the wavelength of X-ray, the crystal plane distance (d) of ZnFeV 209 LDH is 0.76 nm, which agrees with the literature (Wang et al., 2021). In the FTIR spectrum of 210 the ZnFeV LDH (Figure 1g), the metal-oxygen bands of the brucite layers appear as several stretching and bending modes below 1000 cm⁻¹ (Ganiyu et al., 2018a). The characteristic 211 212 stretching of O-H between 2670-3700 cm⁻¹ indicates the presence of surface hydroxyl ions and 213 the inter-gallery water molecules. Furthermore, angular deformation of the water molecules causes a band around 1674 cm⁻¹ (Tichit et al., 2019). BET surface area (S_{BET}), total pore 214 volume, and average pore diameter of the ZnFeV LDH are 125.38 m² g⁻¹, 28.81 cm³ g⁻¹, and 215 216 13.9 nm, respectively.



218

Figure 1. a) The production scheme of ZnFeV LDH@GF cathode using electrophoretic deposition (EPD) method; b-c) Scanning electron microscope (SEM) images d-e) highresolution transmission electron microscopy (HR-TEM) images (inset-e shows the lattice spacing); f) X-ray powder diffraction (XRD) spectrum and, g) Fourier-transform infrared (FTIR) spectrum of ZnFeV LDH.

The surface chemical composition of the ZnFeV LDH was investigated by XPS analysis (Figure 2). The survey spectrum of the material shows the presence of Zn, Fe, V, O, and Cl as the constituents of the LDHs and not other impurities (Figure 2a). Deconvoluted O1s peak consisted of three components with the binding energies of 530.4 eV, 531.8 eV, and 533.1 eV, which can be assigned to lattice oxygen ($O_2^{2^-}$), chemisorbed and dissociated oxygen caused by species such as adsorbed water molecules or adsorbed oxygen, and the surface OH⁻ groups of

230 metal centers, respectively (Figure 2b) (Keyikoglu et al., 2022). The two peaks in the Fe 2p 231 XPS signal at the binding energies of 711.1 eV and 724.9 eV along with a satellite peak at 718.2 232 eV (Figure 2c) (Li et al., 2018). These observed peaks separated by a $\Delta 13.8$ eV were assigned to the $2p_{3/2}$ and $2p_{1/2}$ spin state of Fe³⁺ in the ZnFeV LDH structure. The high-resolution signal 233 234 of V2p consisted of V 2p_{3/2} and V 2p_{1/2} peaks that are separated by 7.33 eV spin-orbit splitting 235 (Figure 2d) (Biesinger et al., 2010; Liu et al., 2021). The two components of V $2p_{3/2}$ having binding energies of 516.5 eV and 517.4 eV were assigned to V^{4+} and V^{5+} species, respectively 236 (Li et al., 2018), which confirms the redox couple of $\equiv V^{4+} / \equiv V^{5+}$. 237



238

239 Figure 2. X-ray photoelectron spectroscopy (XPS) analysis of the ZnFeV LDH: a) Survey

240 spectrum, b) O1s, c) Fe 2p, and d) V 2p.

Figures 3a-d show the SEM images of the ZnFeV LDH@GF electrode at different magnifications. GF fibers were uniformly covered with flake-like LDH particles. Furthermore, the morphology of the ZnFeV LDH remained the same after the EPD coating.



Figure 3. a-b) SEM images of pristine graphite felt (PGF) and c-d) ZnFeV LDH@GF cathodes. 246 247 To investigate the electrochemical characteristics of the pristine GF and ZnFeV LDH@GF, we 248 have employed cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS). 249 According to the Nyquist plot, the semicircle of the PGF significantly decreases after GF was 250 coated with ZnFeV LDH. This indicates that ZnFeV LDH@GF has lower charge transfer 251 resistance (Rct) and enhanced electrical conductivity, which can facilitate the electron transfer 252 rate of the electrode (Figure 4a) (Zhou et al., 2022). Similarly, the CV curve of ZnFeV 253 LDH@GF had a higher redox peak current and bigger peak area than that of the pristine GF, 254 which shows that ZnFeV LDH enhances the electron transfer rate of the pristine GF (Figure 255 4b). Similar findings were also reported for catalyst-coated carbon-felt electrodes (Xie et al., 256 2019). Moreover, the CV curve of the ZnFeV LDH@GF remained relatively stable after 100

257 CV cycles in $K_4[Fe(CN)_6]$ solution, which implies the electrode is suitable for long-term 258 applications (Figure 4c).

259 In the EF process, the generation of H₂O₂ takes place at the cathode through the reduction of O_2 . Therefore, the modified cathode should produce enough H_2O_2 for the Fenton reaction. As 260 261 Figure 4d shows that the amount of H₂O₂ accumulated in the reaction cell was 81.0 ± 3.6 mg L^{-1} at 2 V voltage, whereas only 14.8 ± 3.8 mg L^{-1} accumulated at 1 V voltage in 90 min by 262 PGF. Furthermore, H₂O₂ accumulation declined to $59.8 \pm 5.9 \text{ mg } \text{L}^{-1}$ when ZnFeV LDH@GF 263 264 was employed as the cathode. The lower H₂O₂ yield of the ZnFeV LDH@GF is due to the 265 presence of LDH as a heterogeneous catalyst on the cathode surface that can directly 266 decompose H₂O₂ to 'OH, as reported in catalyst-loaded cathodes (Dung et al., 2022; Qi et al., 2021). 267



Figure 4. a) Nyquist plots and b) cyclic voltammograms (scan rate=0.04 V s⁻¹) of the PGF
and ZnFeV LDH@GF electrodes; c) stability test of ZnFeV LDH@GF (c) in 0.1 M

- K4[Fe(CN)₆] solution; d) H₂O₂ production tests of the PGF and ZnFeV LDH@GF cathodes in
 neutral 0.05 M Na₂SO₄ solution.
- **3.2.** The effects of the operational parameters
- 274 **3.2.1. The pollutant concentration**

275 Increasing the initial concentration of CIP adversely affected the degradation efficiency of the 276 ZnFeV LDH@GF-EF process (Figure 5a). The process achieved almost complete removal of CIP when the initial concentration was 5 mg L^{-1} . A gradual increase in the initial CIP 277 278 concentration resulted in a decrease in the removal efficiency. Still, the ZnFeV LDH@GF-EF 279 process could achieve 75% removal efficiency at 30 mg L^{-1} initial CIP concentration. This 280 occurrence is related to the production rate of 'OH in the EF process. The EF process is incapable of competing with the increasing amount of pollutant molecules when 'OH 281 282 generation remains constant (Qi et al., 2021). Secondly, the surplus amount of CIP molecules 283 can cover the surface-active sites of ZnFeV LDH, which reduces the catalytic conversion of 284 H_2O_2 to 'OH. At the same time, as the number of pollutant molecules increases, so as the 285 generation of intermediate products that compete with the parent molecule to consume 'OH 286 (Keyikoğlu et al., 2022).

3.2.2. The solution pH

Solution pH strongly influences the efficiency of the Fenton reaction and the rate of H_2O_2 production (Ganiyu et al., 2018b). Although acidic pH values are favorable for the effective Fenton reaction, it's always desirable to run the process at circumneutral pHs. As Figure 5b shows, ZnFeV LDH@GF worked well on a wide pH scale. Even under neutral pH values, CIP removal efficiencies remained close to 90%. Only when the pH was adjusted to 10, the performance of ZnFeV LDH@GF-EF decreased to 55%. The lower performance of the process at alkaline pH values is because of the lower oxidation potential of 'OH (Zhang et al., 2021). At the same time, alkaline pH conditions cause H_2O_2 to decompose into O_2 and H_2O at a faster rate, which is detrimental to the process performance (Yang et al., 2021). In conclusion, the ability of the ZnFeV@GF-EF process to function at wide pH windows implies that the process will be resistant to abrupt pH changes that could be experienced in real-life conditions. Considering that the LDHs are susceptible to acidic pH values, neutral pH values are also beneficial to the service life of the cathode.

301 3.2.3. Voltage

302 Applied voltage plays a decisive role in the treatment performance of electrochemical 303 processes. Its role in the EF process is even greater with both controlling the H₂O₂ generation 304 rate and the anodic oxidation of pollutants (Xiang et al., 2022b). EF process performed better 305 in removing CIP at higher voltages (Figure 5c). Decreasing the applied voltage resulted in a 306 deterioration of the process performance. The CIP removal efficiency of the EF process 307 dropped lower than 50% at a voltage of 1V. This is because of the significantly lower 308 conversion rate of an O₂ to H₂O₂ as shown in the previous section (Figure 4d). Additionally, 309 higher voltage boosts the charge passing through the ZnFeV LDH@GF cathode and 310 regenerates the LDH catalyst at a faster rate (Xie et al., 2019). Running the EF process at a 311 voltage of 2V resulted in the best CIP removal efficiency as well as the greatest H₂O₂ 312 generation rate. However, undesired side reactions may dominate in the EF process at elevated 313 voltages. While O₂ evolution may compete with the M('OH) at the anode, the hydrogen 314 evolution reaction suppresses the ORR at the cathode (Ganiyu et al., 2018b).

315 3.2.4. Dissolved gasses

316 Unlike the classical Fenton process, in which H₂O₂ was externally added, the EF process requires an oxygen supply to produce in-situ H₂O₂. The performance of the ZnFeV LDH@GF-317 318 EF process was investigated under different gas supply conditions (Figure 5d). The process 319 with pure oxygen gas achieved the best CIP removal efficiency. Air injected process performed 320 worse than the O₂-injected process due to the lower O₂ content of the air. In contrast, running 321 the process without any gas supply caused a significant reduction in performance. The EF 322 process supplied with N₂ performed even worse than the process without any gas supply, which 323 could be due to the stripping of the O₂ that was already present in the solution (Gao et al., 324 2020).

325 3.2.5. Radical scavengers

326 Scavenger agents can rapidly react with radical species, quenching their oxidative abilities. 327 Therefore, the level of removal efficiency reduction caused by a radical scavenger can provide 328 information regarding the pollutant oxidation done by the target radical. In this regard, PBQ 329 and Isopropanol were added to the EF process to quench superoxide ('O₂), and 'OH, 330 respectively (Figure 5e) (M. Guo et al., 2022; Mi et al., 2019). The greatest inhibition occurred 331 in the presence of ethanol, which confirms 'OH was the most active species in the removal of 332 CIP (Mi et al., 2019). PBQ reduced the CIP removal efficiency by 4%, suggesting a small 333 amount of O_2 production in EF through the single electron reduction of O_2 (Xie et al., 2019). 334 Figure 5f shows the UV-Vis spectra of OPD-trapped 'OH. The intensification of the peak at 335 418 nm as a function of time suggests continuous production of 'OH throughout the EF process 336 by ZnFeV LDH@GF cathode. Moreover, ZnFeV LDH coating increased the hydroxyl radical 337 (•OH) production of the EF process from 1.74 mM to 3.65 mM.



Figure 5. The effect of operational parameters on the removal efficiency of ciprofloxacin (CIP)
by ZnFeV LDH@GF-EF process: a) initial pollutant concentration, b) initial pH, c) applied
voltage, d) different gas supplies; e) Radical trapping experiments using various scavengers
and (f) UV-vis spectrum of OPD-trapped 'OH (Experimental conditions: [CIP]=10 mg L⁻¹,
pH=natural, and voltage=2 V).

344 3.3. Catalytic activity of ZnFeV LDH@GF cathode

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345 We have compared the performance of the ZnFeV LDH@GF-EF process with adsorption and 346 anodic oxidation-H₂O₂ (PGF-EF) processes (Figure 6a). Adsorption of CIP by the ZnFeV LDH@GF cathode accounted for $20.5 \pm 1.7\%$ and the apparent reaction rate (k_{app}) constant 347 was $3.1\pm0.5 \times 10^{-3}$ min⁻¹. PGF-EF achieved 69.7 ± 4.9% removal efficiency, which could be 348 349 due to the anodic oxidation by the Pt anode and the H_2O_2 oxidation (M. Guo et al., 2022). 350 Remarkably, with the use of ZnFeV LDH@GF cathode in EF, the k_{app} increased from 14.6 ± 1.3×10^{-3} min⁻¹ to $31.7 \pm 6.3 \times 10^{-3}$ min⁻¹ (Figure 6b). The results are in line with the previously 351 352 reported trends for the removal of pollutants by the heterogeneous EF process (Fu et al., 2022;

J. Guo et al., 2022; Qi et al., 2021). The rate constant of the combined process is much greater than the sum of the individual processes, pointing out a synergistic action in the presence of ZnFeV LDH as a catalyst. Therefore, the synergy factor (SF) of the process was calculated as 1.8 ± 0.4 using Eq (4).

The ZnFeV LDH@GF-EF process was explored for its ability to remove different types of pollutants such as textile dye (Methylene blue), pesticide (Pymetrozine), and pharmaceuticals (Ciprofloxacin, and Phenazopyridine). The process achieved complete removal of methylene blue and phenazopyridine in 1 h and achieved 95% removal efficiency of pesticide (Figure 6c). The results indicate that ZnFeV LDH@GF-EF has broad applicability in the treatment of different types of pollutants.

363 We further investigated the removal of CIP in real wastewater by the ZnFeV LDH@GF-EF 364 process (Figure S2). The ZnFeV LDH@GF-EF process achieved 59.3 % TOC removal and 365 complete removal of CIP in 360 min and 240 min, respectively. The longer duration of CIP 366 removal from wastewater is because of constituents of real wastewater that can compete with 367 CIP molecules and scavenge the radical species. The degradation products of CIP generated by 368 the ZnFeV LDH@GF-EF process were detected by GC-MS analysis. Eight intermediate 369 products were found by comparing their spectra to those in the MS library. (Table S2). The 370 opening of aromatic generated many different compounds.

371 3.4. Stability, reusability of the ZnFeV LDH@GF cathode

The attachment of the catalyst to the surface of the cathode eliminates the need for a separation process to recover the catalyst. Still, the modified cathode must retain its integrity during consecutive uses in the water treatment process. We have tested the reusability of ZnFeV LDH@GF cathode in the EF process by monitoring the CIP removal efficiency decrease after 10 reuse cycles (Figure 6d). ZnFeV LDH@GF experienced approximately a 9.8% reduction in the CIP removal efficiency after the 10th use. The observed reduction in the performance of the electrode might be due to the mechanical wearing of the catalyst from the GF surface due to stirring or the gas bubbling from the bottom of the electrode. This is also evident in the photograph and SEM images of the electrode after 10 use (Figure S3). Compared to the fresh electrode, the surface of the used electrode shows minor wear marks and sparse areas on the surface.

383 It's desirable for any process to avoid secondary pollution during water treatment. Unlike the 384 classical homogenous Fenton process, the heterogeneous EF process has the advantage of 385 avoiding iron sludge formation (Ganiyu et al., 2018b). However, concerns over heavy metal 386 pollution may arise for heterogeneous catalysts having low stability. According to the ICP-OES analysis, heavy metal leaching from the ZnFeV LDH@GF was 1.034 mg L^{-1} , < 0.3 µg 387 L⁻¹, 0.02 mg L⁻¹, for Zn, Fe, and V, respectively, which are below the permissible limit of 388 389 WHO (WHO Press, 2011). These leaching findings are much lower than our previous study, 390 where a heterogeneous catalyst was used in powder form (Keyikoğlu et al., 2022). The stability 391 of ZnFeV LDH@GF suggests that the attachment of the catalyst on the cathode is an effective 392 way to reduce heavy metal leaching.

393

394



Figure 6. a) Removal of CIP by different process combinations and b) pseudo-first-order kinetic rate constants; c) Removal of different pollutant types by ZnFeV LDH@GF-EF process; d) reusability of ZnFeV LDH@GF over 10 reuse cycles; e) The proposed reaction mechanism of the degradation of ciprofloxacin in the ZnFeV-EF process (Experiment conditions: [Ciprofloxacin]=10 mg L⁻¹, Voltage=2 V, pH=natural, and [Na₂SO₄]=50 mM).

402 **3.5. Energy efficiency and toxicity evaluation of the process**

403 SEC value of the ZnFeV LDH@GF-EF process for the degradation of CIP was calculated to 404 be 0.3 kWh m^{-3} and $32.15 \pm 2.5 \text{ kWh} \cdot \text{kg}^{-1}$ CIP. In terms of energy efficiency, our study shows 405 significantly lower energy consumption than that of the majority of studies reported in the 406 literature (Table S3). In terms of stability, the developed cathode shows a 9.8% reduction in 407 performance after 10 cycles, which is similar to the values reported in the literature. Overall, 408 our study shows promising results with low energy consumption and comparable performance409 and stability to other studies in the field.

410 The acute and chronic toxicities of CIP and its degradation products were studied across three 411 trophic levels of aquatic organisms, namely fish, daphnia, and green algae to evaluate their 412 potential toxicity (Ghasemi et al., 2020; Liu et al., 2022). The ECOSAR software was used to 413 forecast the potential acute toxicity (LC50 or EC50) and chronic toxicity of CIP and its 414 degradation products, which are presented in Table S4. Based on the classification criteria of 415 the European Union for dangerous chemical substances (No. 67/548/EEC) (Directive, 1967; 416 Nations, 2011), most of the degradation products and CIP are harmless. However, the degradation 417 of the CIP resulted in the generation of some products that may be potentially harmful such as 418 the degradation products of D1, D2, and D7 in terms of acute and chronic toxicities. The 419 increase in the toxicity of degradation products compared to the less toxic parent compounds 420 is a noteworthy observation, and this phenomenon has been observed previously in the 421 advanced oxidation of CIP (Li et al., 2020; Liu et al., 2022). Thus, effective treatment of 422 emerging water contaminants should not only focus on their removal but also include 423 detoxification.

424

425 **3.6. Mechanism discussion**

Initially, in-situ H_2O_2 production takes place on the ZnFeV LDH@GF cathode through a 2electron reduction of oxygen that diffused into the GF. The 'OH production via metal oxidecatalyzed activation of H_2O_2 follows similar steps as the classical Fenton reaction proposed by the Harber-Weiss theory (Haber and Weiss, 1934). At circumneutral pH values, the activation of H_2O_2 should be a surface-catalyzed process (Ganiyu et al., 2018a) taking place on the LDH that was located at the inner and outer matrix of GF. Given that octahedral sites are highly exposed on the surface of LDHs, the catalytic activity of the ZnFeV LDH should involve 433 octahedral cations (Figure 6e) (Yibin Yang et al., 2019). In LDHs, the most dominant form of V is its high oxidation state (V^{4+}). In this regard, the pathway of 'OH production is thought to 434 be a single electron transfer from redox couples of $\equiv Fe^{2+} / \equiv Fe^{3+}$ and $\equiv V^{4+} / \equiv V^{5+}$ to H_2O_2 435 (Eqs. 7-8). The reaction between the oxidized species ($\equiv Fe^{3+}$ and $\equiv V^{5+}$) and the H₂O₂ results 436 in the regeneration of $\equiv Fe^{2+}$ and $\equiv V^{4+}$ Eqs. (9-10) (Deng et al., 2008; Fang et al., 2018; 437 Zhang et al., 2020). Given that the standard redox potential of Fe^{3+}/Fe^{2+} (0.771 V) is lower than 438 that of the V^{5+}/V^{4+} (0.91 V), regeneration of Fe²⁺ is thermodynamically possible through the 439 reduction of Fe^{3+} by V⁵⁺ according to Eq. (11) (Liang et al., 2010; Zhang et al., 2020). 440 441 Similarly, the strong catalytic activity resulting from transitional metal doping due to electron 442 transfer has been reported (Liang et al., 2022, 2010). Simultaneously, anodic oxidation by Pt 443 also contributes to the pollutant degradation Eq. (12) (M. Guo et al., 2022).

$$\equiv V^{4+} + H_2 O_2 \to \equiv V^{5+} + OH^- + OH$$
(7)

$$\equiv Fe^{2+} + H_2O_2 \to Fe^{3+} + OH^- + OH$$
(8)

$$\equiv V^{5+} + H_2 O_2 \rightarrow \equiv V^{4+} + HO_2^{\bullet} + H^+$$
(9)

$$\equiv \mathrm{Fe}^{3+} + \mathrm{H}_2\mathrm{O}_2 \rightarrow \equiv \equiv \mathrm{Fe}^{2+} + \mathrm{HO}_2^{\bullet} + \mathrm{H}^+ \tag{10}$$

$$\equiv \mathrm{F}\mathrm{e}^{3+} + \equiv \mathrm{V}^{4+} \rightarrow \equiv \mathrm{F}\mathrm{e}^{2+} + \equiv \mathrm{V}^{5+} \tag{11}$$

$$Pt+H_2O \to Pt(^{\bullet}OH) + H^+ + e^-$$
 (12)

$$CIP + OH \rightarrow intermediates + H_2 0 \tag{11}$$

444

445 **4.** Conclusions

446 This work reported the development of ZnFeV LDH@GF cathode using the EPD method. 447 Two-dimensional flake-like LDH nanoparticles homogeneously covered the GF fibers, 448 providing active sites for the decomposition of cathodically produced H₂O₂. ZnFeV LDH@GF-449 EF process achieved around $89.8 \pm 6.8\%$ CIP removal efficiency in 90 min at natural pH 450 conditions. The high efficiency of the cathode was attributed to the high H₂O₂ yield (59.8 ± 5.9 451 mg L^{-1}) and 'OH production (3.65 mM). Remarkably, the k_{app} of the ZnFeV LDH@GF-EF 452 process was twice that of the EF treatment with pristine GF. Energy consumption of the ZnFeV LDH@GF-EF process for the degradation of CIP was calculated to be 0.3 kWh m⁻³ and 32.15 453 \pm 2.5 kWh kg⁻¹ CIP. After 10 consecutive reuse cycles, the ZnFeV LDH@GF retained 90.2% 454 455 of its original efficiency, which shows the suitability of the cathode for practical applications. 456 The heavy metal leaching experiments further confirmed the stability of the produced cathode. 457 Furthermore, the ZnFeV LDH@GF-EF achieved complete removal of CIP in real wastewater in 210 min. The process proved its effectiveness in the removal of different pollutant types 458 459 including dyes, pharmaceuticals, and pesticides, with removal efficiencies almost higher than 460 90% at neutral conditions.

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