



Use of membranes for advanced wastewater treatment

Prof. Dr.-Ing. F. Wolfgang Günthert, Andreas Obermayer, Christina Tocha, Simon Faltermaier (UniBW), Patricia Bermond (UnB), Monica da Silva (Caesb), Dr. rer. nat. Gudrun Abbt-Braun (KIT)

Final Workshop - Project IWAS ÁGUA DF
Integrated Water Resources Management in Distrito Federal – DF
June 4-6, 2013



Overview

- 1. Background of advanced wastewater treatment**
- 2. Selected examples of advanced wastewater treatment technologies**
- 3. The pilot plant**
 - **Concept and operating mode of the plant**
 - **Results**



Goals of advanced wastewater treatment

1

- Enhanced separation of suspended solids

2

- Disinfection/removal of bacteria and viruses

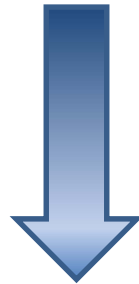
3

- Removal of microsubstances



Background of the project

Quality improvement of
receiving water body



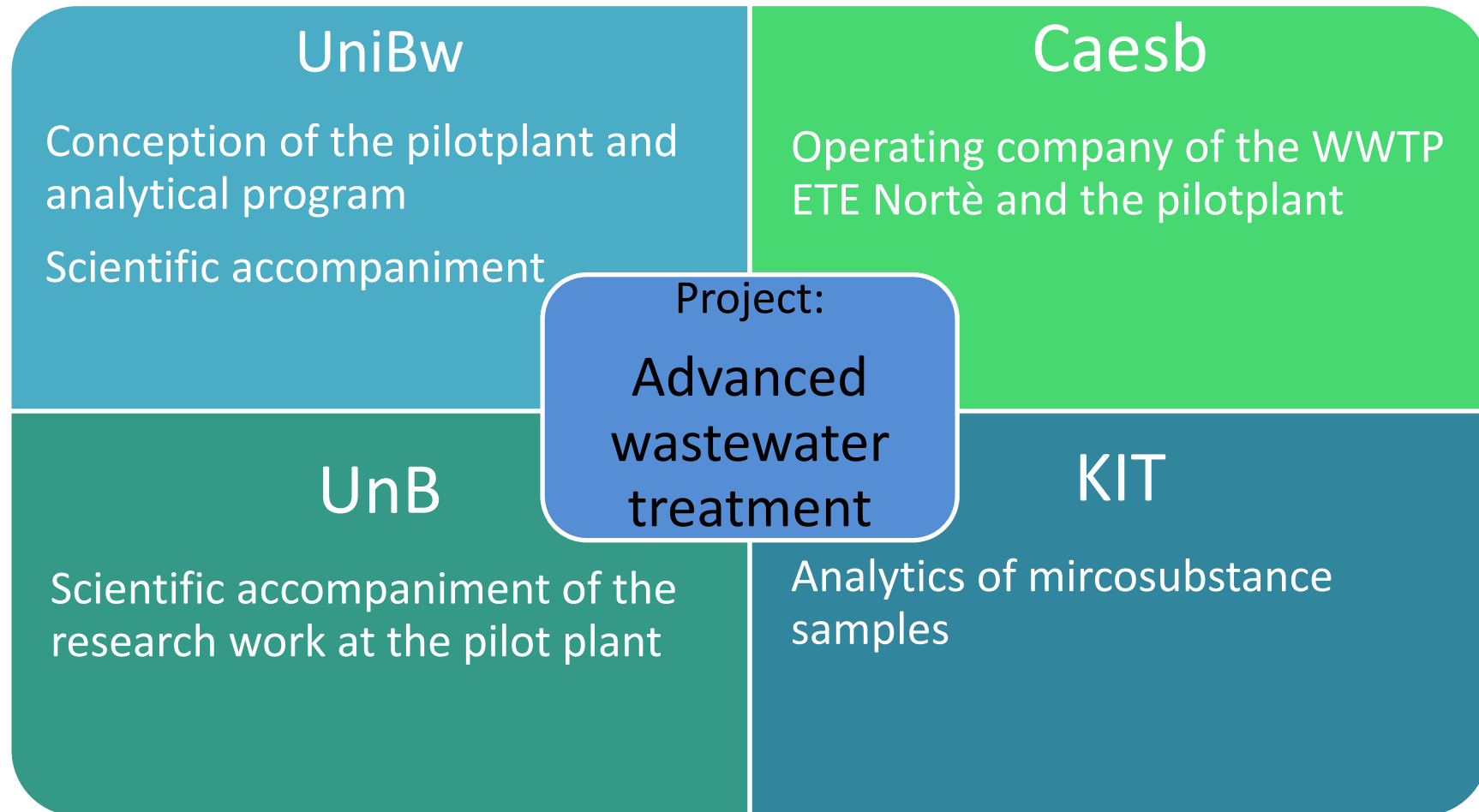
Future usage of Lake Paranoá
as source for drinking water



Position of the WWTP`s at the Lake Paranoá



Cooperation within the project





Special focus - removal of microsubstances

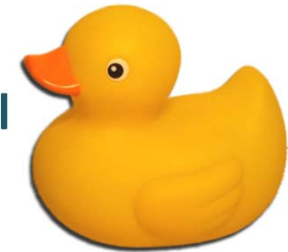
- In aquatic systems and drinking water detectable organic compounds in a range of nanogramm
- Detection of micropollutants due to technical advances
- **Special attention to micropollutants with expectable negative effect for environment and humans**
- **Typical groups of substances:**
 - **Pharmaceuticals (human and veterinary pharmaceuticals)**
 - **Industrial and household chemicals**
 - **Plant protection products and pesticides (PPPP)**
 - **Body care products, perfumes, disinfectants**
 - **Additives in wastewater and sludge treatment**
 - **Food and feed additives**



Hazardous substances

○ Relevant active groups: components with...

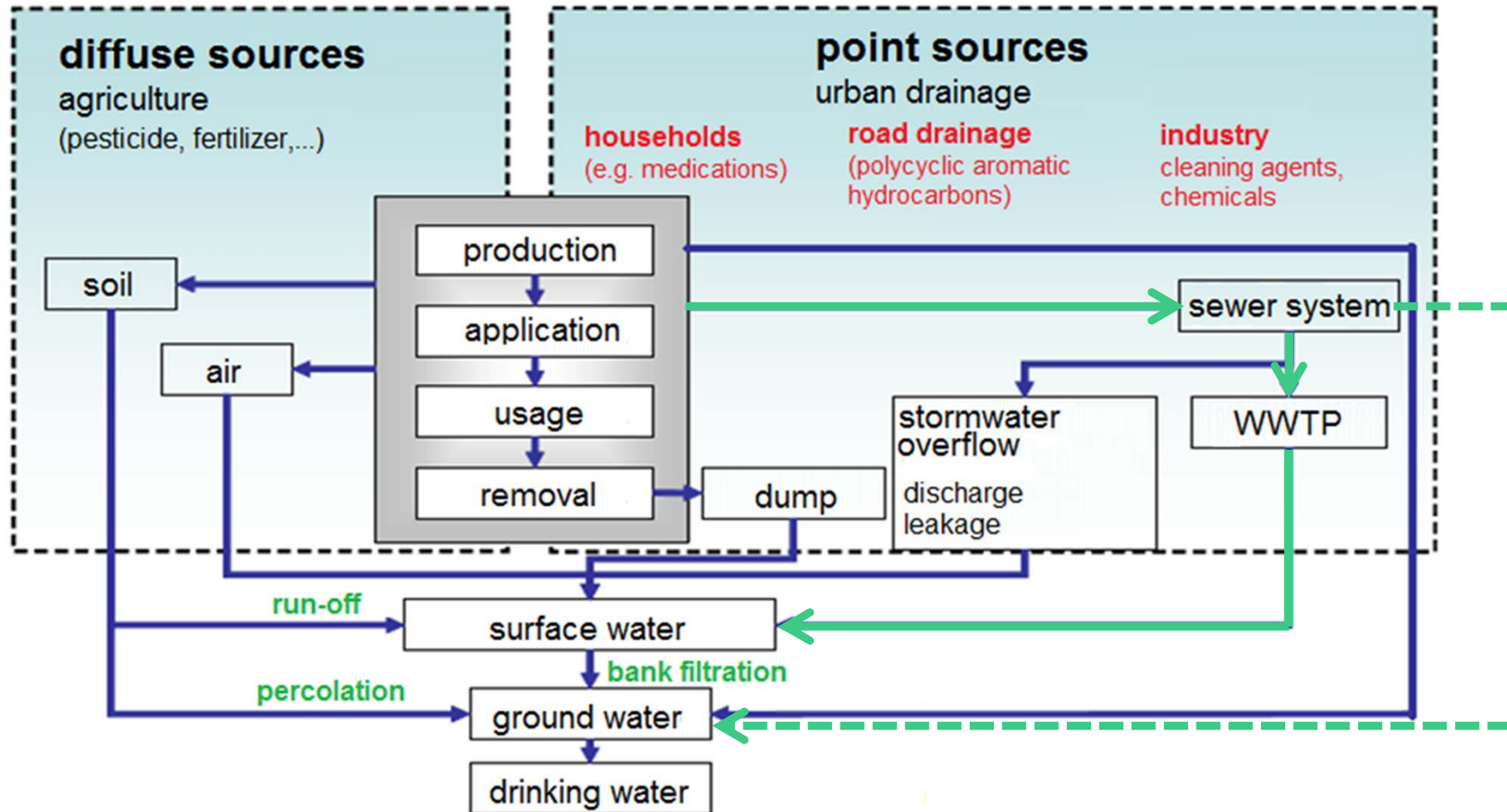
- ... hormone-like substances (e.g. contraceptives, industrial chemical, plasticizer in plastics)
- ... genotoxic effects (e.g. cytostatics – drugs for chemotherapy)
- ... immunotoxic effects (e.g. chemical substances with adverse effects of the immune system)
- ... anti-infective effects (e.g. antibiotics)





Microsubstances

Entry paths into drinking water





Advanced wastewater treatment

- techniques for removal

Chemical/physical processes

e.g. powdered activated carbon (PAC), granulated activated carbon (GAC)

Physical processes

e.g. membrane filtration,
sandfiltration

Elimination of
microsubstances

Chemical/oxidative processes

e.g. chlorination, ozonization

Biological (physical) processes

e.g. membrane bioreaktor



Spectrum of energy consumption of advanced wastewater treatment

Estimation of consumption from different literature references

(Sources: Thernes and Joss, 2006; Fahlenkamp et al. 2008, Pinnenkamp et al. 2010, Bolle et al. 2011)

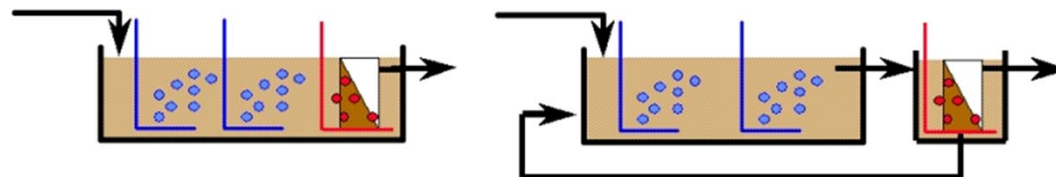
Advanced treatment technology	Energy consumption kWh/m ³ wastewater
MBR	0,1 – 0,5
Microfiltration	0,1
Ultrafiltration	0,15
Nanofiltration	0,3 – 0,5
Reverse osmosis	0,6
Ozonization	0,05 – 0,48
PAC	0,01 – 0,07
GAC	0,01 – 0,17

→ Depending on plant size and process combination



Membrane bioreactor

- Combination of aeration tanks and membrane filtration for the removal of sludge
- typical membrane modules:
 - microfiltration modules
 - ultrafiltration modules
- integrated or downstream processes














Source: <http://www.iwar.tu-darmstadt.de>



Membrane technology in wastewater treatment

Cleaning capacity and limitations

	Microfiltration > 0,1 µm	Ultrafiltration 0,1 - 0,01 µm	Nanofiltration 0,01 - 0,001 µm	Reverse Osmosis < 0,001 µm
Removal of	 zooplankton  algae  turbidity  bacteria  suspended particle	 macromolecule  viruses  colloids	 organic compounds  bivalent ions	 monovalent ions
Pressure differential	0,1 – 2 bar	0,1 – 5 bar	3 – 20 bar	10 – 100 bar

Source: www.trinkwasserspezi.de 2013

Increasing energy consumption and operational costs
with increase of pressure...

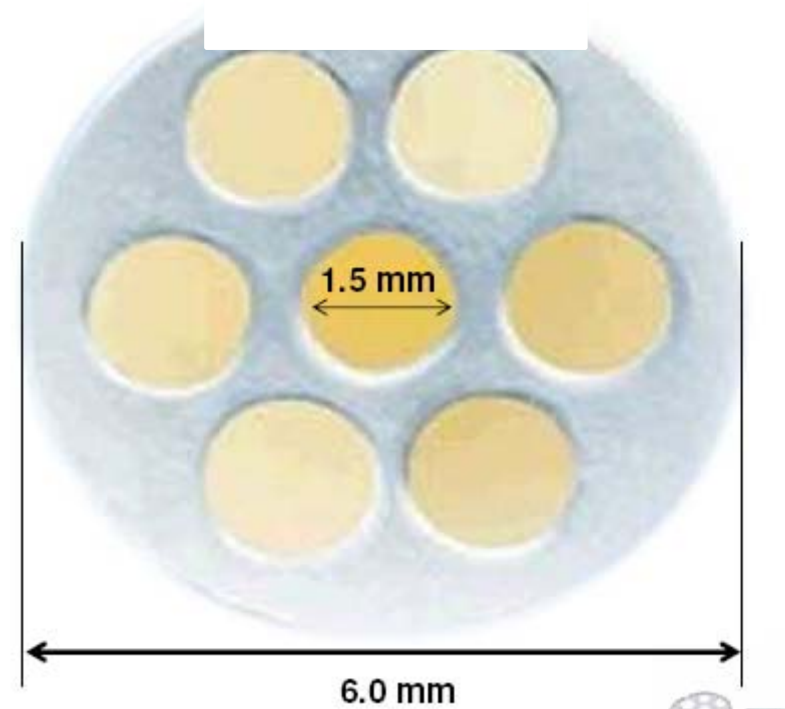


Inge membrane: 1.5 mm capillary

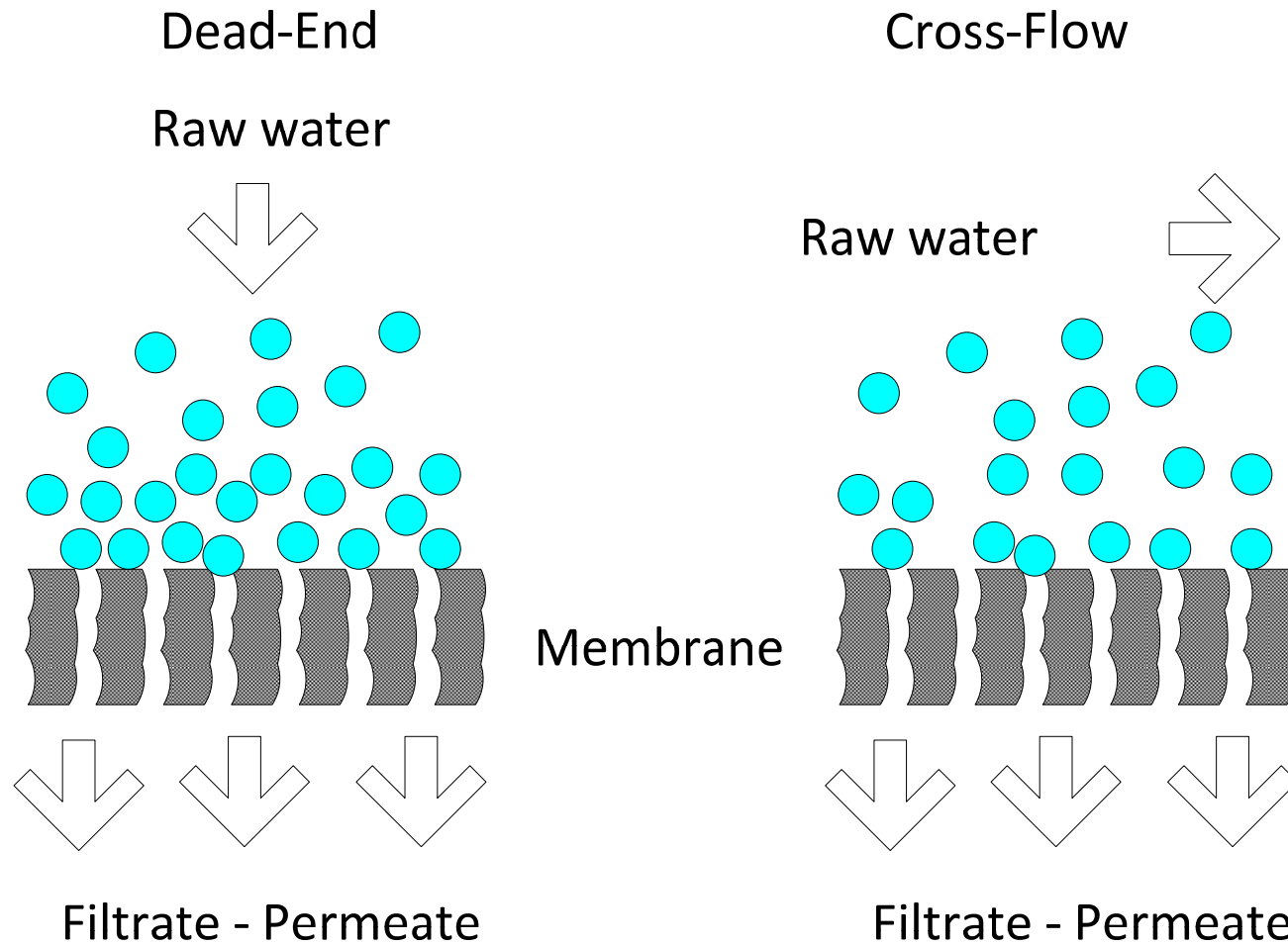
Diameter: 1.5 mm

Membrane surface: 4 m²

Pore Size: 0.02 μm



Source: Buchta et.al, 2010

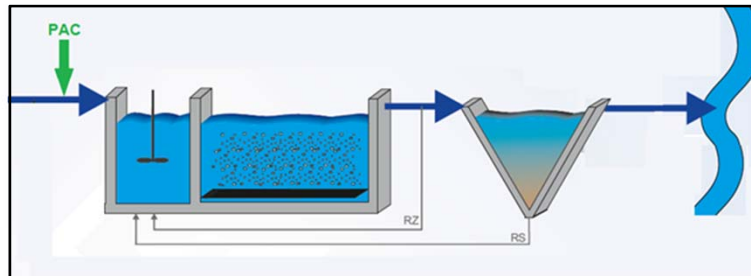




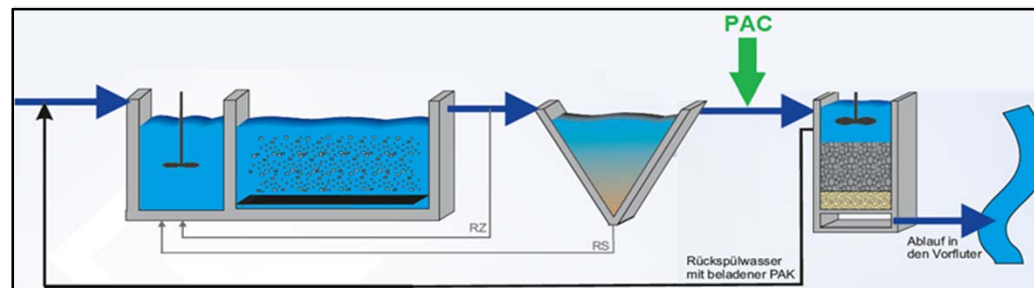
Adsorption technique – PAC

Powdered Activated Carbon (PAC)

- Dosing PAC in wastewater stream
 - Separation and disposal of the loaded activated carbon with sewage sludge
- Dosing in aeration basin



- Dosing in the effluent of the clarifier





PAC materials

Name	Material	K in µg/mg	BET in m ² /g
PAC 2	Wood	0,096	904,8
PAC 3	Wood	0,016	578,1
PAC 4	Bet Coal	0,025	609,4
PAC 5	Veg	3,545	851,3

Influence on performance of AC	
Molecular weight	pH-value
Molecular structure	Temperature
Solubility	Ionisation
Polarity	

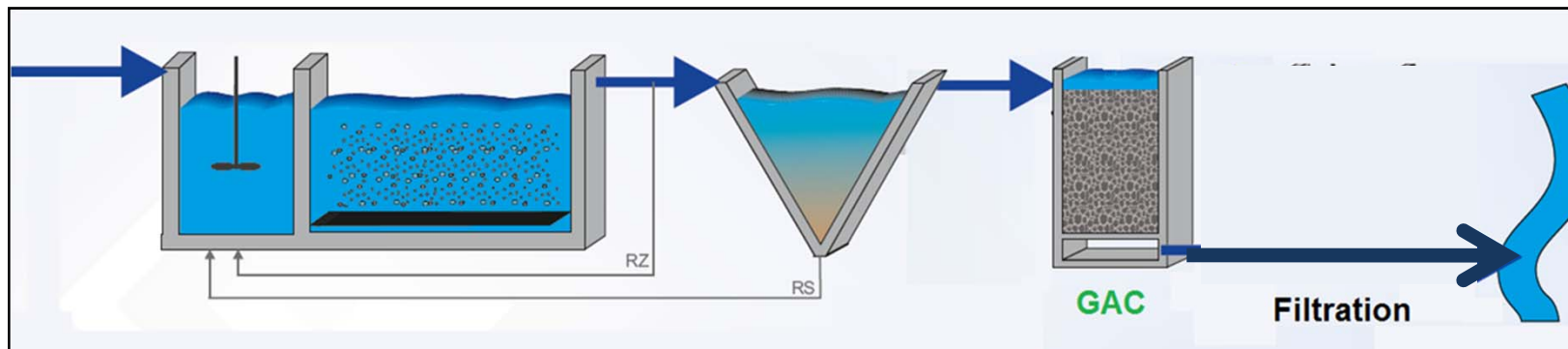
→ Tests with different kinds of AC in order to get best results



Adsorption technique - GAC

Granulated Activated Carbon

- using as a fixed-bed adsorber (activated carbon filter, adsorption filter)
- Wastewater flows through the granulated activated carbon
- when maximum capacity is reached, replacement of adsorbent necessary

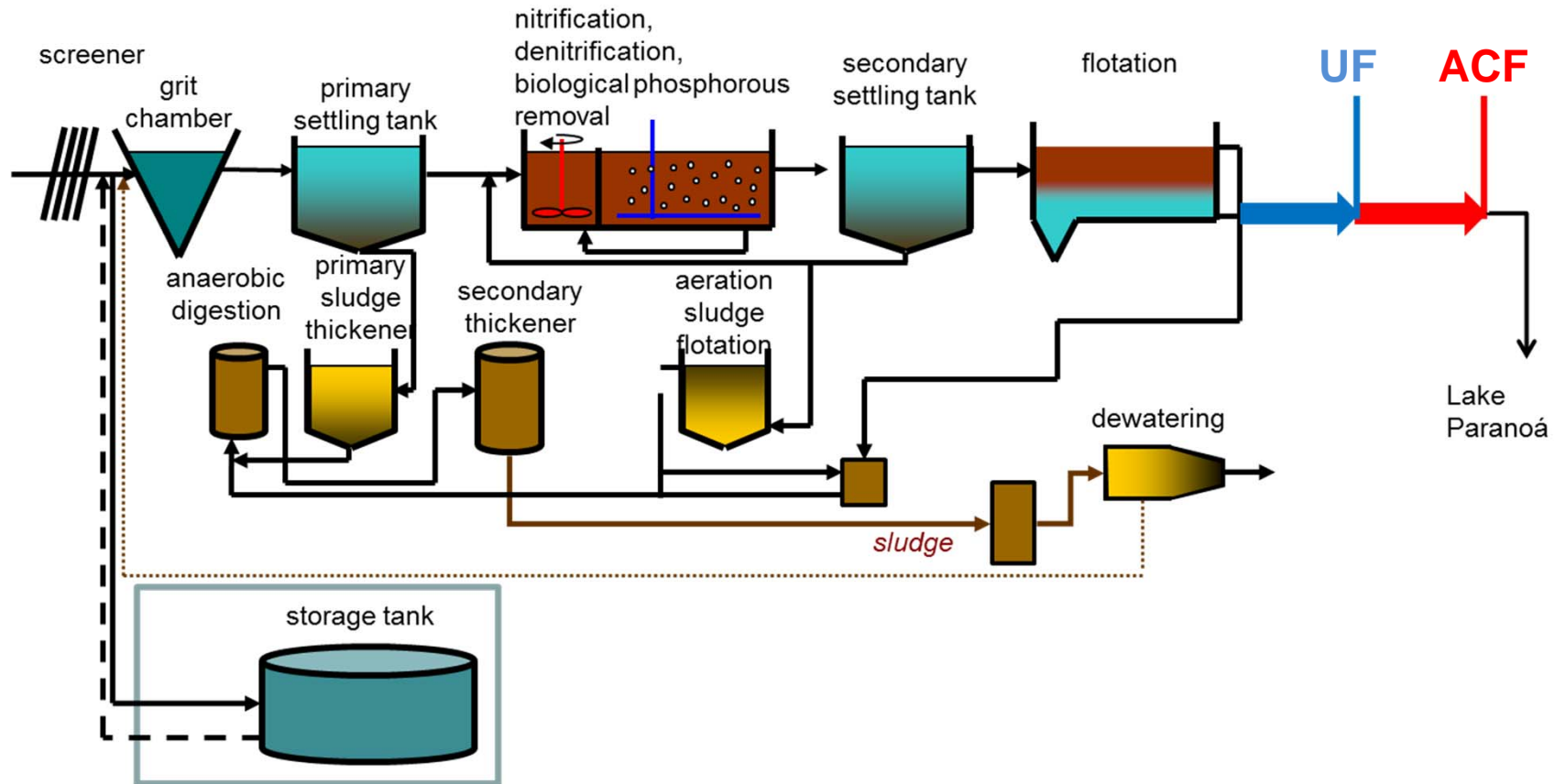


Source: Taudien2012



The pilot plant

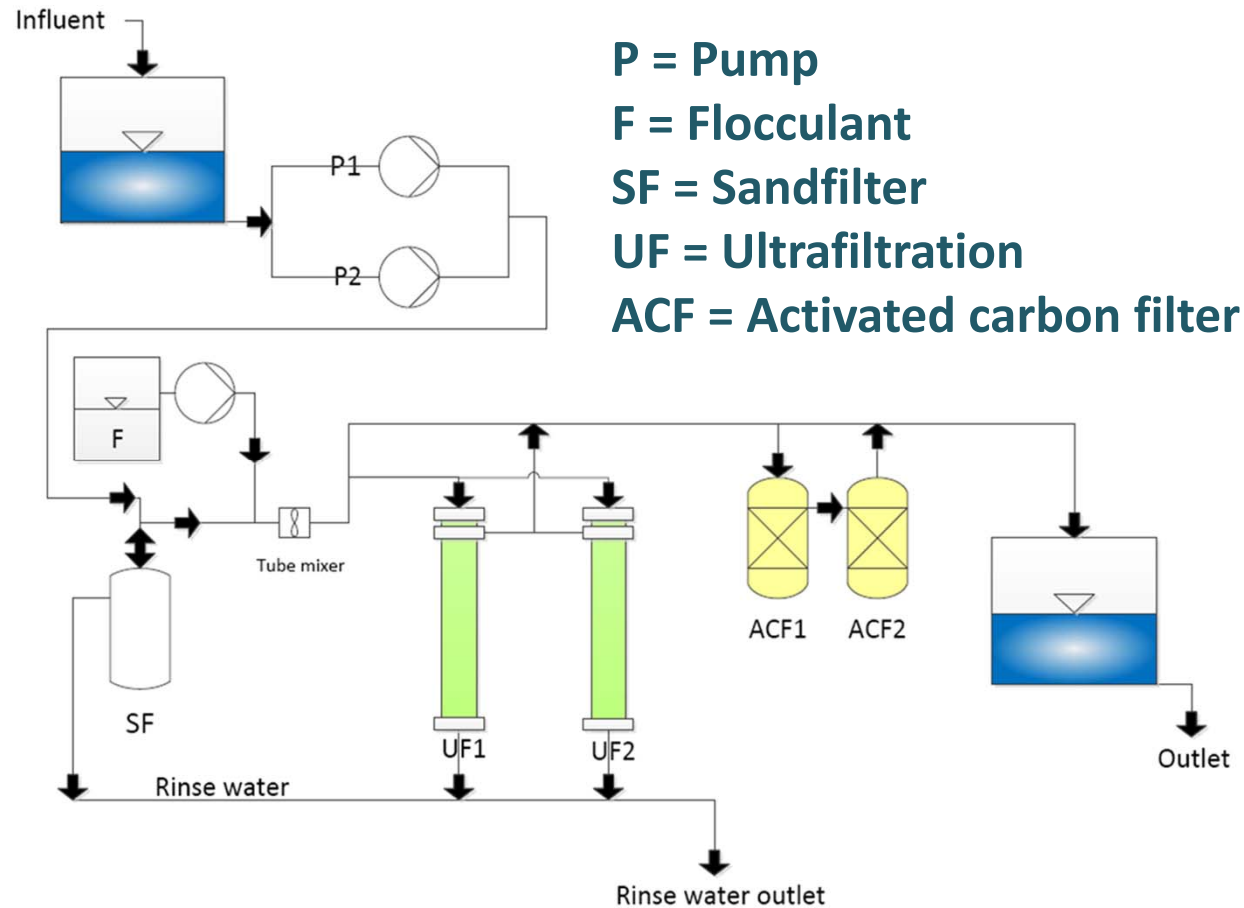
Arrangement at ETE Nortè





The pilot plant

Simplified flow scheme





The pilot plant

Function of the components

- **Sandfilter (safety filter for UF):**
 - Particle removal > 25 µm
- **(Inline-Flocculation:**
 - Integrate smallest particles and a part of dissolved organic compounds as flocks
 - Avoid biofouling at UF)
- **Ultrafiltration**
 - Removal of residual turbidity and besides reduction of dissolved organic carbon (DOC) which are integrated in flocks
 - Avoid filter blockage at GAC
 - Enhances the adsorption capacity of GAC by elimination of competing organic matter



The pilot plant

Function of the components

- **Activated carbon filter ACF**
 - **Adsorption of dissolved organic substances to surface**
 - Silver doped coconut carbon
 - Contact time: 10 – 20 min,
 - Filter flow rate: 10 – 15 m/h
 - Filtration performance: 0,4 m³/h

Problems:

- Risk of filter blockage through high particle entry
 - Number of free adsorption sites is limited
 - Organic micropollutants come into competition with dissolved organic substances (DOC)
- Pretreatment through ultrafiltration



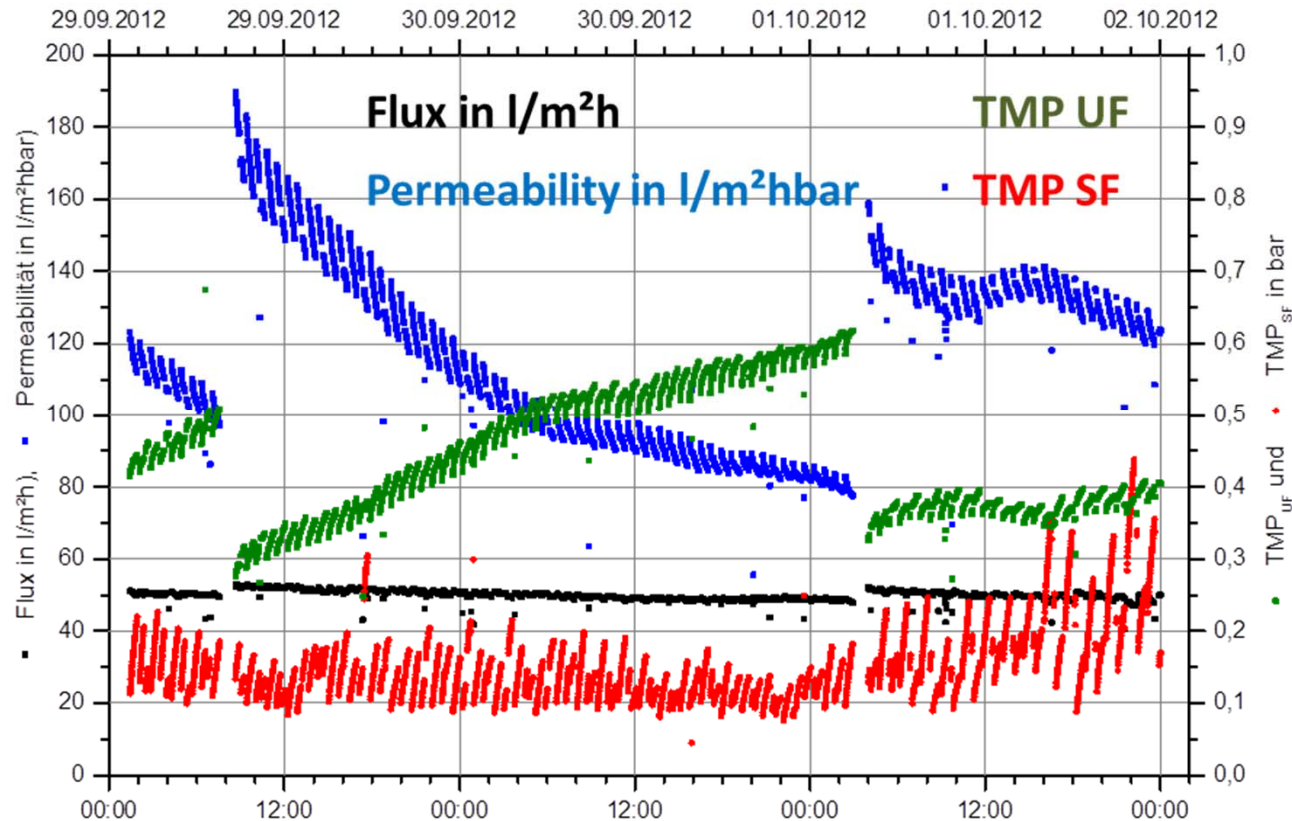
Results of the pilot plant

Operational data from the pilot plant September/October 2012

Parameters				
Surface loading	l/(m ² ×h)	50		
Flush interval	min	25		
Rinse speed	l/(m ² ×h)	250 (Duration 45 – 60 s)		
Flushing after backwashing	l/(m ² ×h)	250 (Duration 30 s)		
Resulting operational data				
		Mean	Min	Max
Permeability	l/(m ² ×h)	117	56	208
Transmembranepressure UF	bar	0,44	0,27	0,62
Primary pressure Sandfilter	bar	0,15	0,05	0,44



Results of the pilot plant



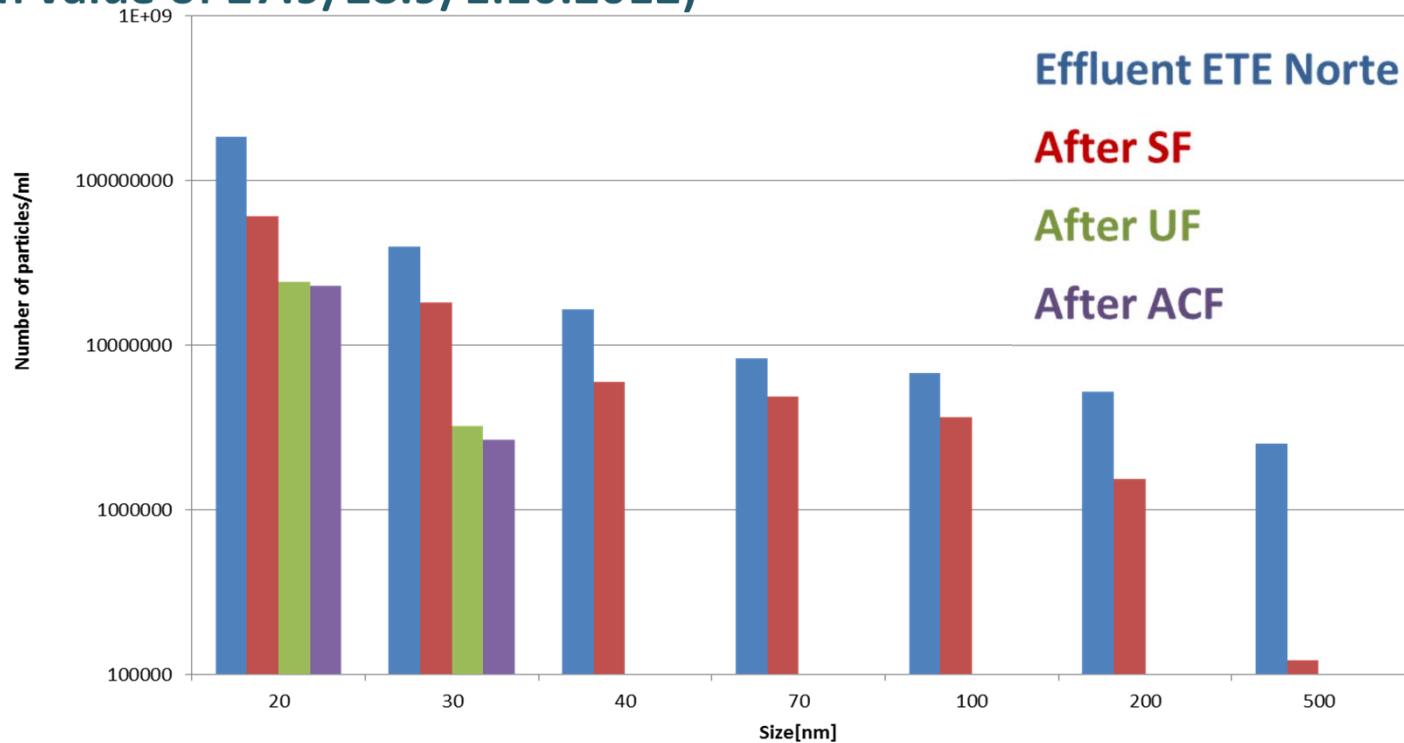
- Stable operation of pilot plant could be achieved
- Daily chemical flushing (acidic pH 2,5 and basic pH 12,5) was conducted to support the membrane



Particle size distribution in pilot plant

Laser-induced breakdown spectroscopy

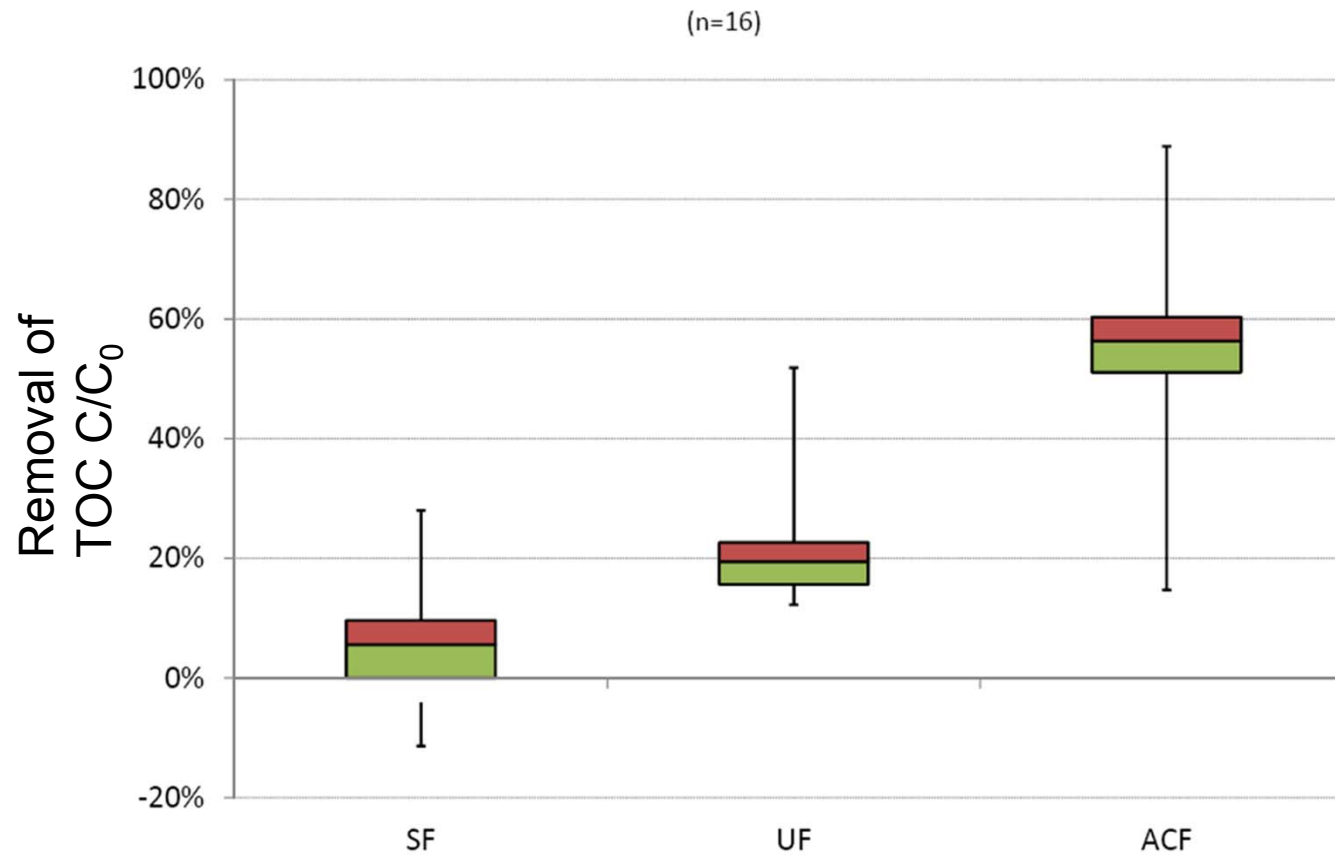
(Mean value of 27.9/28.9/1.10.2012)



- Stepwise removal of particulate matter for most efficient protection of ACF
- Very sharp cut-off in UF indicates UF modules are in good order



Effect on removal of TOC (WWTP Holzkirchen)

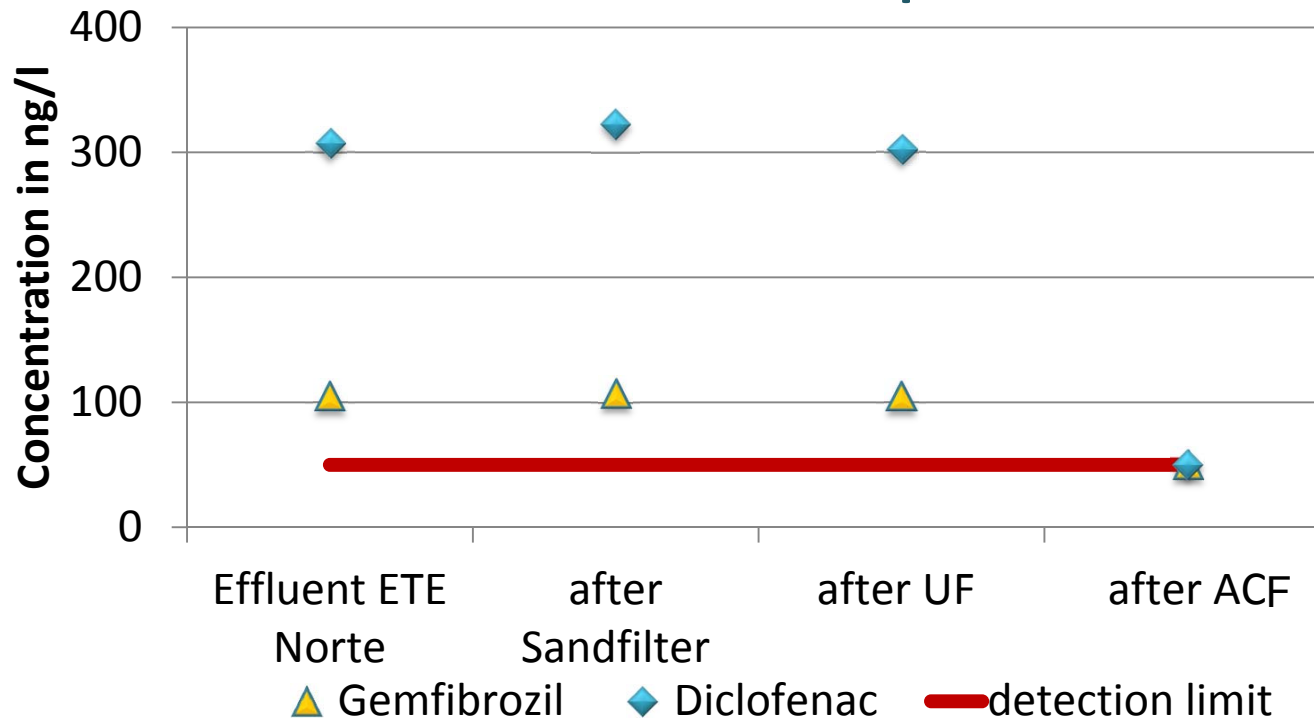




Effect on removal of microsubstances

27.9/28.9/1.10.2012

Pharmaceutical products



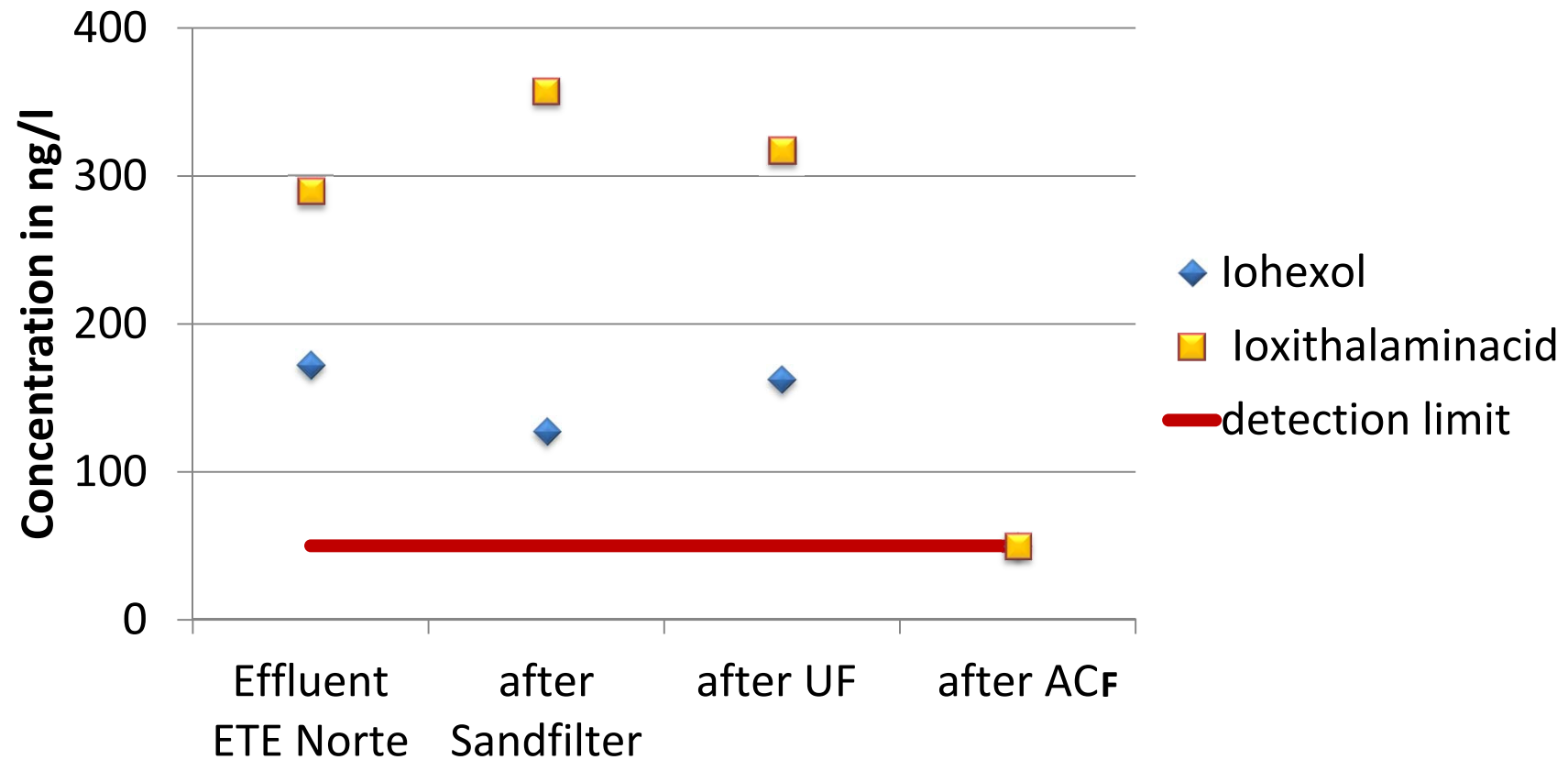
- Removal of micropollutants below detection limit by ACF
- Pretreatment has no effect on removal performance but is needed for protection of AC



Effect on removal of microsubstances

27.9/28.9/1.10.2012

Radio-opaque substances



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Final Workshop - Project IWAS ÁGUA DF
Integrated Water Resources Management in Distrito Federal
June 4-6, 2013

Ultrafiltration as advanced treatment for ETE-Norte



Research Team

- **Brandão, Cristina – PhD, Supervisor, UnB**
- **Marques, Adriana- PhD Student, PTARH/UnB**
- **Bermond, Patricia - Master Student PTARH/UnB and Caesb**
- **Silva, Monica- Caesb**
- **Santos, Luana – Graduate Student UnB**

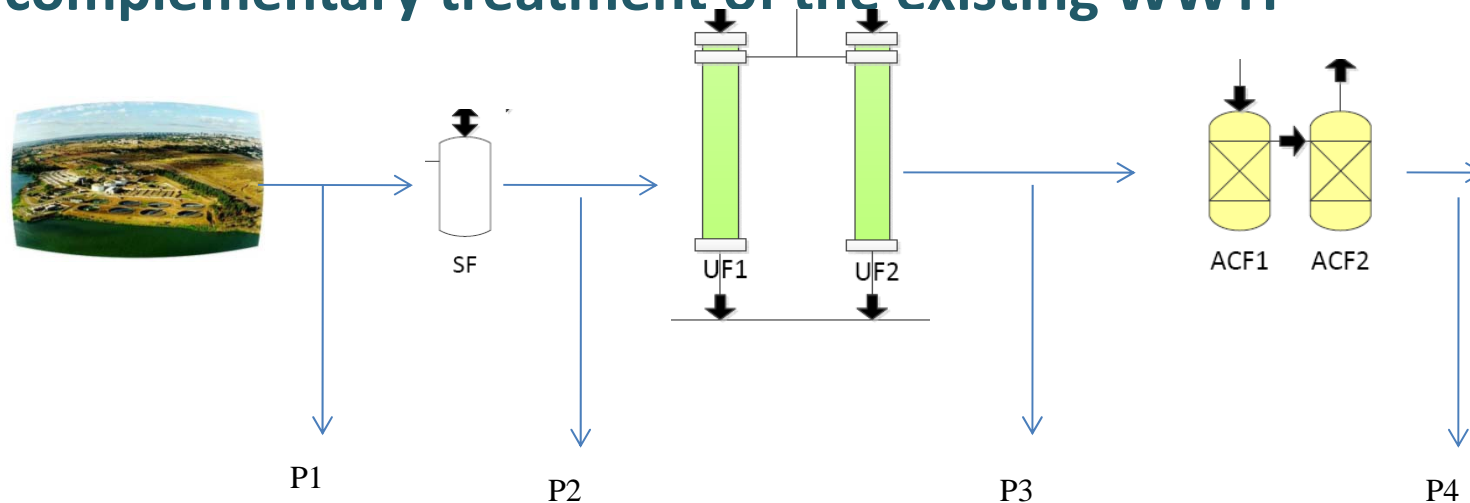


Master Thesis

- **Ultrafiltration as advanced treatment for ETE-Norte**
 - **Phase 1** - Evaluation of the UF system as a complementary treatment of the existing WWTP.
 - **Phase 2** - Evaluation of the influence of flocculation time in the performance of hybrid ultrafiltration as tertiary treatment for Brasilia North WWTP.
 - **Phase 3** - Evaluation the UF system as an alternative tertiary treatment for Brasilia North WWTP – Substitution of DAF.



Phase 1 - Evaluation of the UF system as a complementary treatment of the existing WWTP



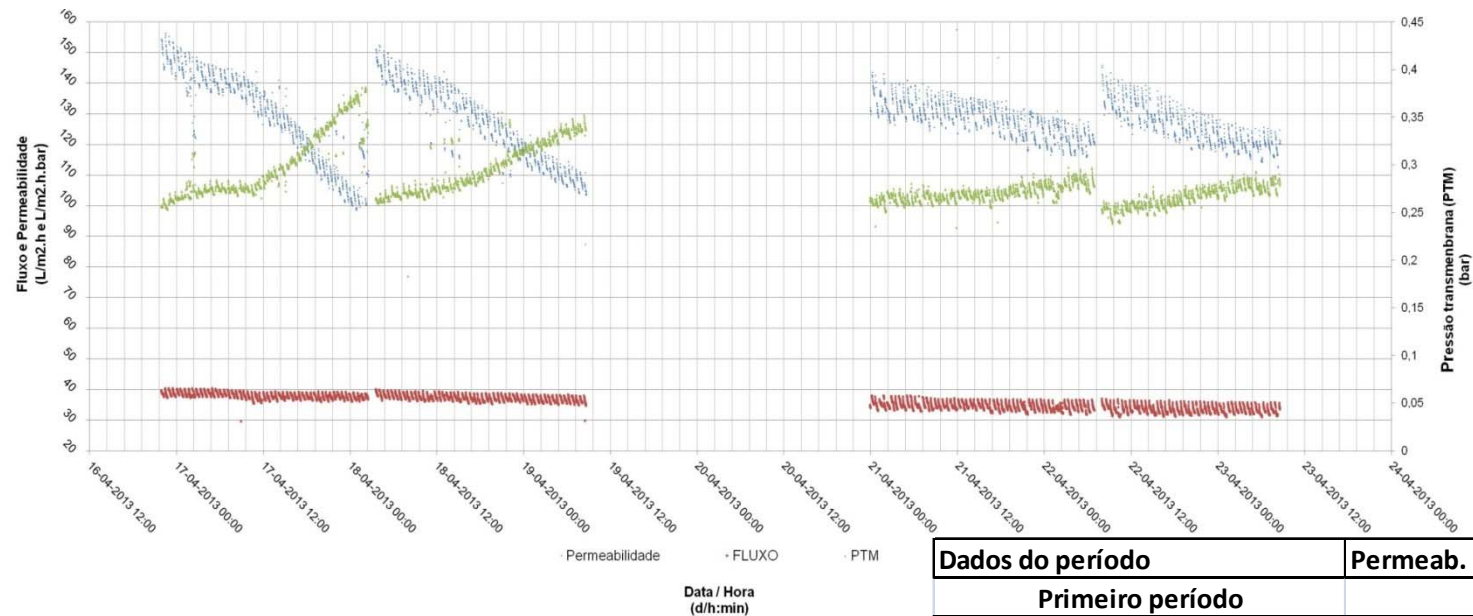
Parameter (Samples 1, 2,3 and 4)

- pH
- Suspended Solids
- Total Phosphorus and Orthophosphate
- Nitrogen Series
- E.coli

Monitoring Time - **192 hours**
Analyses Number - **54**



Operational Results (15/04 at 23/04)



Dados do período	Permeab.	Fluxo	PTM
Primeiro período			
Dados Inicial	143,50	37,99	0,265
Dados início CEB	119,89	33,21	0,277
Perda na eficiencia	16%	13%	5%
Dados pós CEB	145,72	37,01	0,254
Taxa de recuperação	100%	97%	96%
Segundo período			
Dados Inicial	145,72	37,01	0,254
Dados início CEB	120,27	33,49	0,279
Perda na eficiencia	17%	10%	10%
Dados pós CEB	140,85	35,12	0,249
Taxa de recuperação	97%	95%	98%

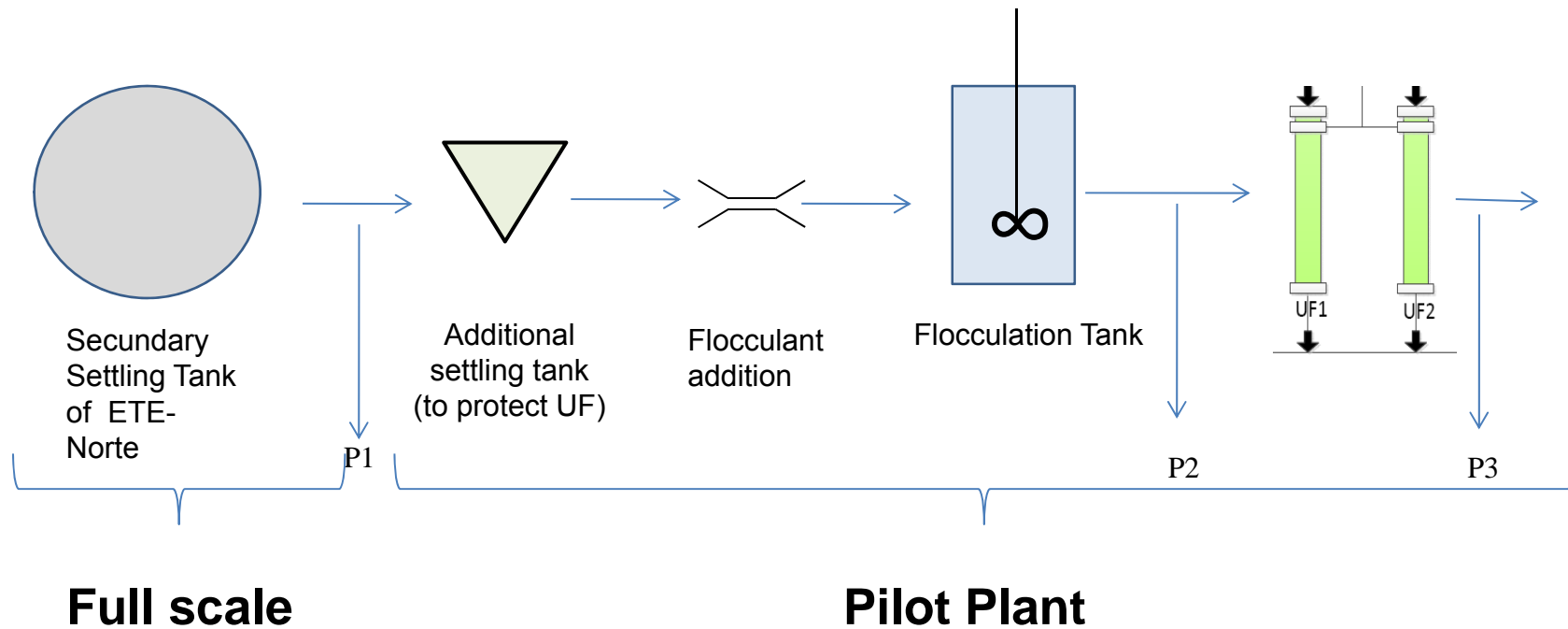


- **Physico-chemical analysis**
 - **Quality results were not satisfactory results;**
 - **New analysis will be conducted**

- **Micropollutants analysis**
 - **32 samples were prepared (extraction)**
 - **samples collected on alternate days for 5 days**
 - **The analysis will be conducted by German partners**

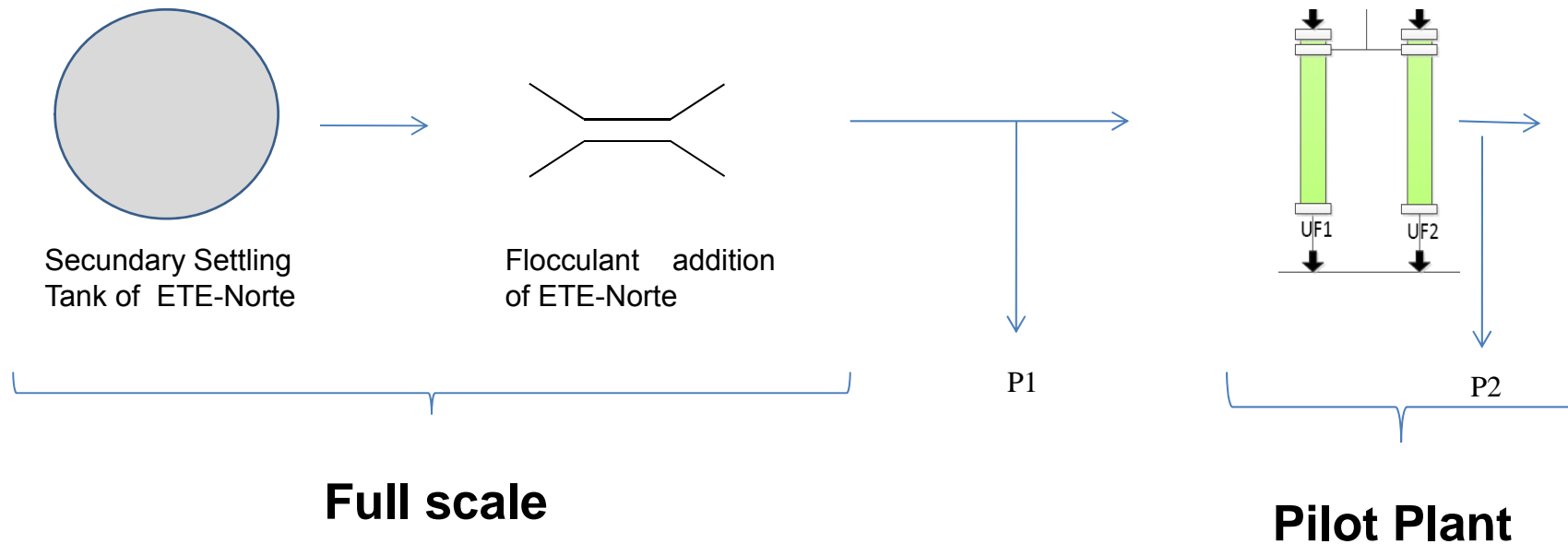


Phase 2 - Evaluation of the influence of flocculation time in the performance of hybrid ultrafiltration as tertiary treatment for Brasilia North WWTP



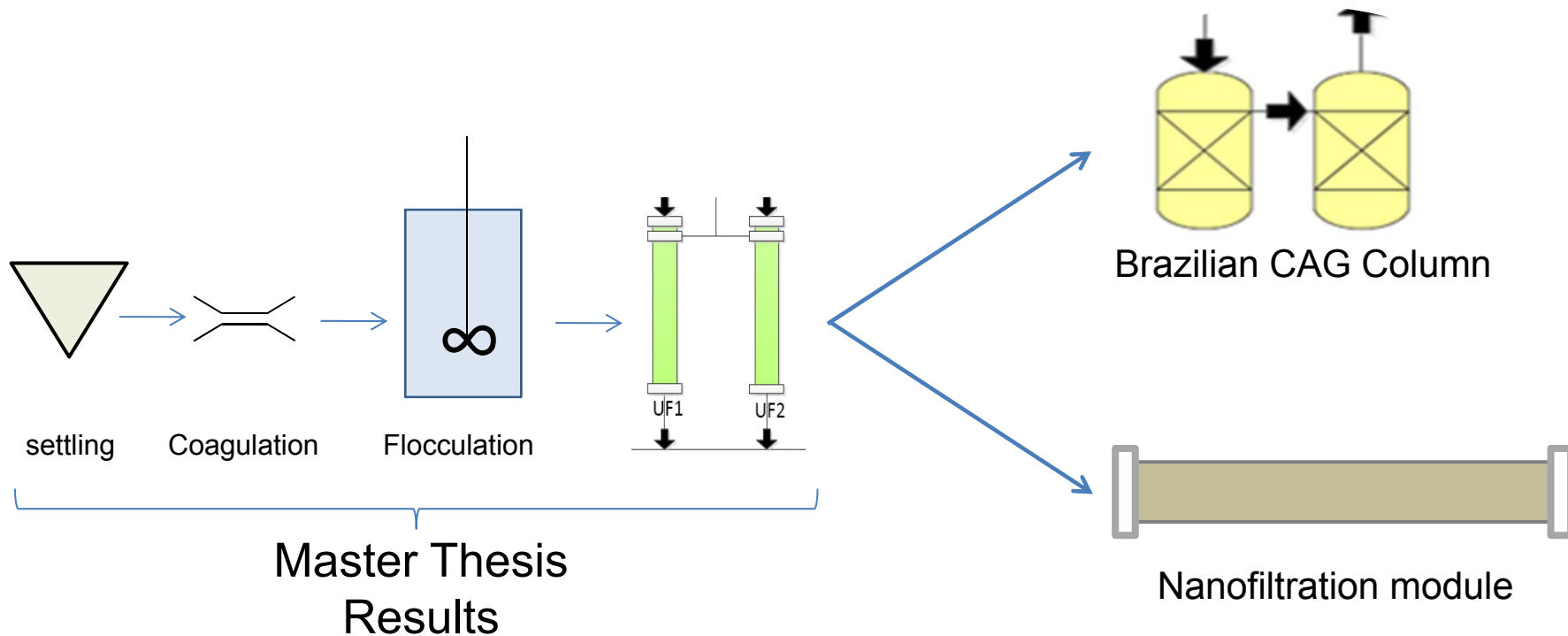


Phase 3 - Evaluation the UF system as an alternative tertiary treatment for Brasilia North WWTP – Substitution of DAF





- **Doctoral Thesis**
- **Comparison: GAC versus NF membrane**



- **Micropollutants removal efficiency**
- **Operational cost**



- **Comparison of removal efficiency of selected micropollutants by nanofiltration membranes and granular activated carbon.**
 - **Part A – Experimental evidence**
 - **Part B – Model Development**
- **Regarding:**
 - **select drug residues, endocrine disrupting and detergent compounds;**
 - **influence of molecular weight, polarity and charge on the retention of both systems.**
- **Data discussion**
 - **Using simple logistic regression when checking the selected factors effecting the removal of micropollutants**



Summary and prospects

- **Removal of microsubstances is necessary with focus on water quality of the lake Paranoá and its future perspective for usage as drinking water reservoir**
- **The pilot plant shows good removal results**
 - **For the observed different groups of microsubstances**
 - **As well as for TOC**
 - **Protection of ACF by SF and UF as a unit is essential**
- **New fields of research are being examined (substitution of DAF, comparison to NF system)**



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